



**TWI Certification Ltd**  
Granta Park, Great Abington, Cambridge, CB21 6AL UK

## ***Certificate of Conformity of the Factory Production Control***

A UKAS accredited certification body No. 0025  
***Certificate No 2400-CPR-20190079***

in compliance with the Construction Products Regulation 2011 (retained EU law EUR 305/2011) as amended by the Construction Products (Amendment etc.) (EU Exit) Regulations 2019 and the Construction Products (Amendment etc.) (EU Exit) Regulations 2020 this certificate applies to the construction product(s)

### ***Structural steelwork***

***placed on the market under the name or trade mark of:***

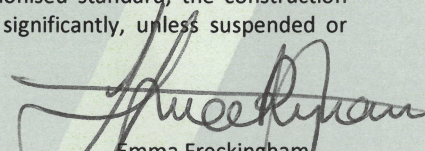
***Stage One Creative Services Ltd  
Hanger 88  
Marston Business Park  
Tockwith  
York  
YO26 7QF  
United Kingdom***

***and produced in the manufacturing plant(s)  
York, United Kingdom***

is submitted by the manufacturer to the initial type-testing of the product, a factory production control and to the further testing of samples taken at the factory in accordance with the prescribed test plan and that the approved body No. 2400 TWI Certification Ltd has performed the initial inspection of the factory and of the factory production control and performs the continuous surveillance, assessment and approval of the factory production control.

This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the standard *EN 1090-1:2009+A1: 2011* under AVCP system 2+ and method of declaration Method 2 is applied and that the factory production control is assessed to be in conformity with the applicable requirements. This certificate was first issued on 05 August 2019 and will remain valid until 03 August 2028 as long as neither the harmonised standard, the construction products, the AVCP methods, nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the approved factory production control certification body.

First Issue Date: 05/08/2019  
Current Issue Date: 25/07/2025  
Date of Expiry: 03/08/2028

  
Emma Freckingham  
Head of Company Certification

The validity of the certificate may be confirmed at the web address: [www.twicertification.com](http://www.twicertification.com)





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## Schedule for 2400-CPR-20190079

This Schedule is an Annex to the Certificate of conformity 2+ of the UK Factory Production Control (FPC) 2400-CPR-20190079 in compliance with EN1090-1:2009 Annex B – Table B.1. It is hereby stated that

**Stage One Creative Services Ltd**

**Hanger 88**

**Marston Business Park**

**Tockwith**

**York**

**YO26 7QF**

**United Kingdom**

### Covers Execution Class EXC 2 under

EN 1090-1, EN 1090-2 & EN 1090-3 with the following welding processes according to EN ISO 4063:

Welding process (ISO 4063)	Parent material groups (CEN ISO/TR 15608)	Thickness range butt welds	Thickness range fillet welds
MAG (135)	Group 1	1.5mm – 30mm	3mm to unlimited
	Group 8		
TIG (141)	Group 22	3mm – 12mm	4.5mm – 9mm (throat) 3mm to unlimited
	Group 23		

Cutting Methods	Material	Thickness Range
Laser	Group 1	6mm – 20mm

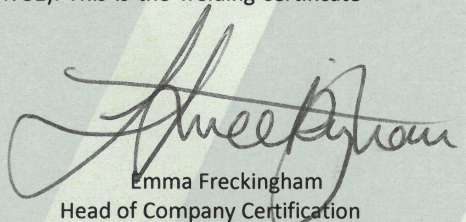
Under the responsibility of the Welding Coordinator:

R. Gadsby, PCN Level 2 Magnetic Particle Testing (MT), CSWIP Welding Inspector, for EXC2

M. Tomes, NVQ Level 5 Engineering, for EXC2

(Quality according to EN ISO 3834 – 3, welding coordination according to EN ISO 14731). This is the welding certificate referred to in EN 1090-1, Annex B, Table B.1).

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